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MATERIAL SAFETY DATA SHEET (M S D S)

1. Product Identification

<u>Product Name</u> :	60/70 Bitumen
<u>Origin</u> :	Obtained from petroleum by evaporating the lighter hydrocarbons and the partial oxidation of the residue.
<u>Other Names</u> :	Asphaltene, mineral pitch and petroleum asphalt
<u>CAS#:</u>	8052-42-4
UN #:	1999 Class 3
<u>Composition</u> :	Comprises mainly hydrocarbon chains classified as maltenes and asphaltenes.

Information presented has been compiled from tests conducted and documented sources that are considered accurate, reliable and honest to the best of our knowledge. This, is not intended to be given as a guarantee as the product use is beyond the control of the producer.

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2. Physical and Chemical Properties

<u>Appearance</u> :	A semi-solid, brown to black material	
<u>Properties</u> :	Softening Point Specific Gravity (25 °C ASTM D70)	45 - 56 °C 1.01 – 1.07 g/cm ³
<u>REACTIVITY</u> :	Stable at room temperature. Hazardou cannot occur.	is polymerization
<u>Chemical</u> Incompatibilities:	Mixing with volatile solvents will inc product to readily ignite.	rease ability of the

3. Fire Protection

<u>Flash Point</u> :	(ASTM D92)	225 °C (Min)
Extinguishing Media	Foam, dry cher	nical or carbon dioxide used to fight fires.
<u>Unusual Fire or</u> Explosion Hazard:	Slight fire haza Vapours may ti	ard when exposed to heat, flame or fluorine. avel to an ignition source and flash back.
<u>Conditions to Avoid</u> :	Avoid contact closed systems (due to sma monoxide and	with heat, flame or fluorine. When cooled in s (not well ventilated), hydrogen sulphide gas II quantities of sulphur present), carbon other aliphatic hydrocarbons may be emitted.
Hazardous Products of Decomposition:	Thermal Oxid dioxide, vario sulphide. Inha produce tissue	ative decomposition can produce carbon us aliphatic hydrocarbons and hydrogen lation of these gases in closed systems can hypoxia (insufficient oxygen).
	Keep working bitumen.	area well ventilated when handling the hot
Specific Fire Fighting Procedures:	Since fires ma contained brea clothing and ke bitumen.	y produce toxic fumes, always wear a self- athing apparatus (SCBA). Wear protective eep face and eye protected when handling hot
	Be aware of ru into sewers or and cause poll	n off from fire control methods. Do not release waterways since fire hazards may be created ution.

The flammability of bitumen is greatly influenced by the addition of petroleum solvents. This must be carefully noted.

4. Potential Hazards and First Aid

Exposure to hot bitumen fumes can cause skin, eye and mucous membrane irritation and burns. Due to the small amount of sulphur present, hydrogen sulphide gas may be given off in the hot fumes.

Acute Effects:	Inhalation of the fumes can cause headaches, nausea, eye and respiratory tract irritation and nervousness.
<u>Chronic Effects</u> :	Prolonged or repeated contact with the fumes may cause severe skin irritations.
<u>First Aid</u> :	Eyes – Gently lift eyelids and flush with copious amounts of water until transported to a medical facility. Seek Physician's assistance immediately. Have emergency eye wash stations available.
	Skin – Quickly remove contaminated clothing. Immerse skin in cool water until material hardens on skin. Seek immediate medical attention. Do NOT remove hardened material before cooling.
	Inhalation – Remove exposed persons to fresh air and support breathing with artificial respiration. Seek immediate medical attention.
	Ingestion – Ingestion of cool bitumen is unlikely due to the nature of this product but the product is non-toxic.

5. Physiological Data

<u>Carcinogenicity</u>: 60/70 Penetration Bitumen is not listed as a carcinogen (OSHA or IARC). It is listed as A-4, non-toxic to human beings.

Carcinogenic components may be found in bitumen (and asphalt as a whole), but oxidation of the polycyclic aromatic hydrocarbons destroys their carcinogenic potential.

Diluting refinery bitumen with natural bitumens (asphalts) can reduce the former's carcinogenicity.

- 1989 OSHA Permissible Exposure Limit (PEL) none Established (NE)
- 1989 1990 ACGIH TLV TLV -TWA: 5mg/m³

6. Spills/Disposal Procedure

If spillages or leaks occur, remove all heat and ignition sources. Provide maximum ventilation. Cleanup personnel should wear protective clothing as appropriate and described above.

Small spills may be mopped up with sand or some other non-combustible, inert material and placed in containers appropriate for disposal compliant with the relevant law. Not listed as a hazardous waste by OSHA or SARA.